

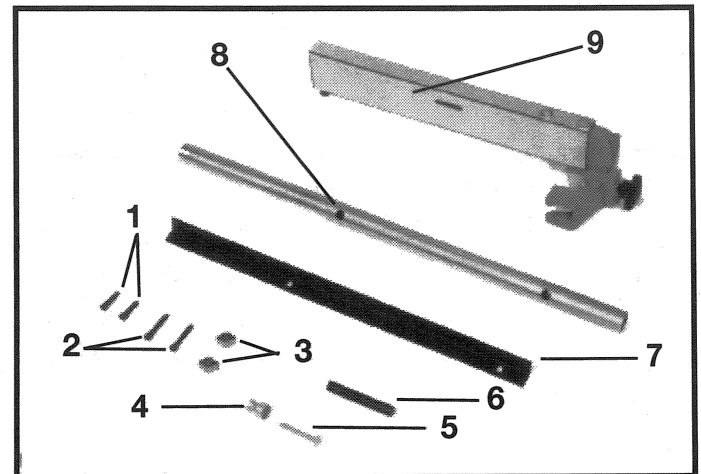
BAND SAW RIP FENCE

MODEL 28-856 – 12" CAPACITY - MODEL 28-858 – 24" CAPACITY

(For use with Delta 14" Bandsaws with 14" x 14" or 16" x 16" Tables)

CARTON CONTENTS

1. 1/4-28 x 1" Hex Socket Head Screw (2)
2. 1/4-28 x 1-1/4" Hex Socket Head Screw (2)
3. Spacer (2)
4. Hand Knob (For Resawing Operations)
5. 1/4-20 x 2" Round Head Screw (For Resawing Operations)
6. Guide Post (For Resawing Operations)
7. Rear Rail
8. Front Guide Rail
9. Fence Assembly



ASSEMBLY

NOTE: The following instructions apply to both the 28-856 Band Saw Rip Fence and the 28-858 Band Saw Rip Fence.

⚠ WARNING DISCONNECT THE MACHINE FROM THE POWER SOURCE.

1. Use the 1/4-28 x 1" hex socket head screws (B) to attach the rear guide rail (A) Fig. 2 to band saw table at (C) Fig. 2. Leave the screws loose for future adjustments.
2. Use the 1/4-28 x 1-1/4" hex socket head screws (E) Fig. 3 and spacers (F) to attach the front guide rail (D) to the band saw table at (G) Fig. 3. Position spacers between the table and the guide rail.

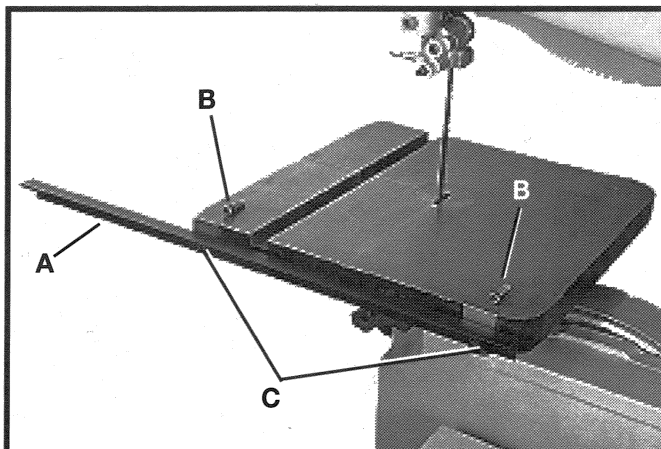


Fig. 2

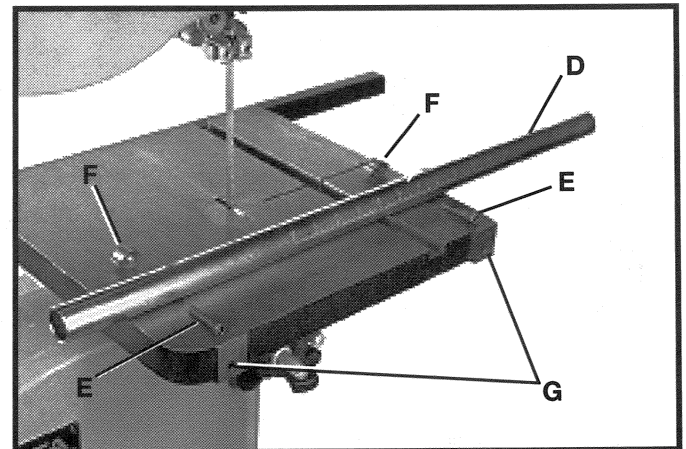


Fig. 3

4. Place the fence assembly (H) Fig. 4 on the front guide rail (D).

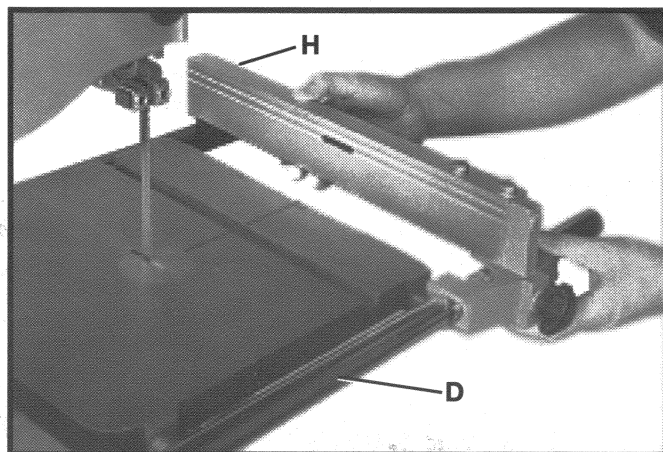


Fig. 4

NOTE: The fence assembly is shipped ready to place on a 14" table. If you have a 16" table, move the guide (B) Fig. 4B to the other hole (A) Fig. 4B.

NOTE: Fence assembly (H) Fig. 4 will clamp to the front guide rail only, and rest on the rear guide rail.

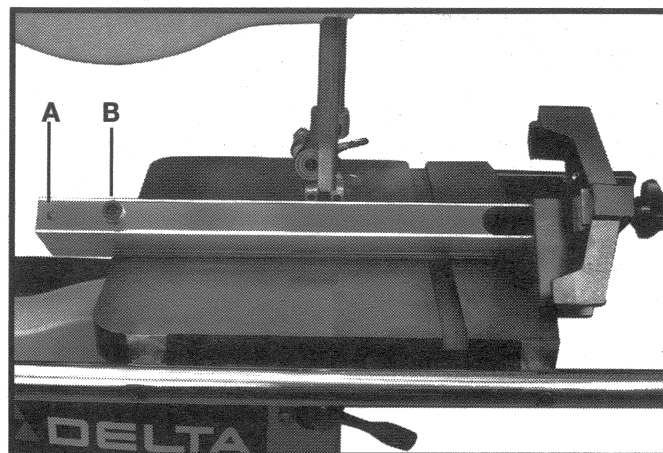


Fig. 4B

5. Determine if the gap between the bottom of fence (H) Fig. 5 and the top of the saw table is the same across the entire length of the fence. Use the vertical slots underneath screws (C) in the rear fence rail to make any necessary height adjustments.

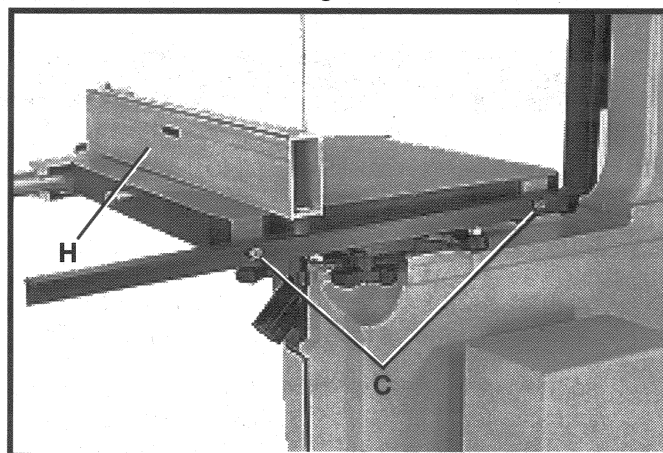


Fig. 5

6. Tighten screws (C) Fig. 5 after adjustments are made.

7. Position the fence assembly (H) Fig. 6 at one edge of the miter gauge slot (J). Tighten knob (K). Check to see that the fence assembly is parallel to the miter gauge slot. To adjust, loosen the two hex head screws (L) and move the fence assembly until it is parallel to the miter gauge slot. Tighten the screws (L).

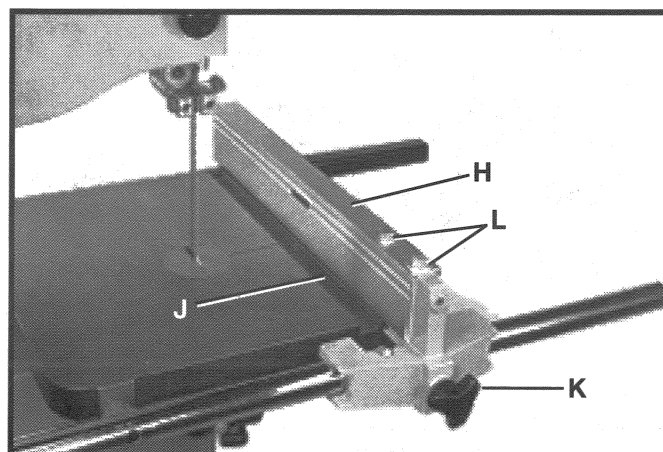


Fig. 6

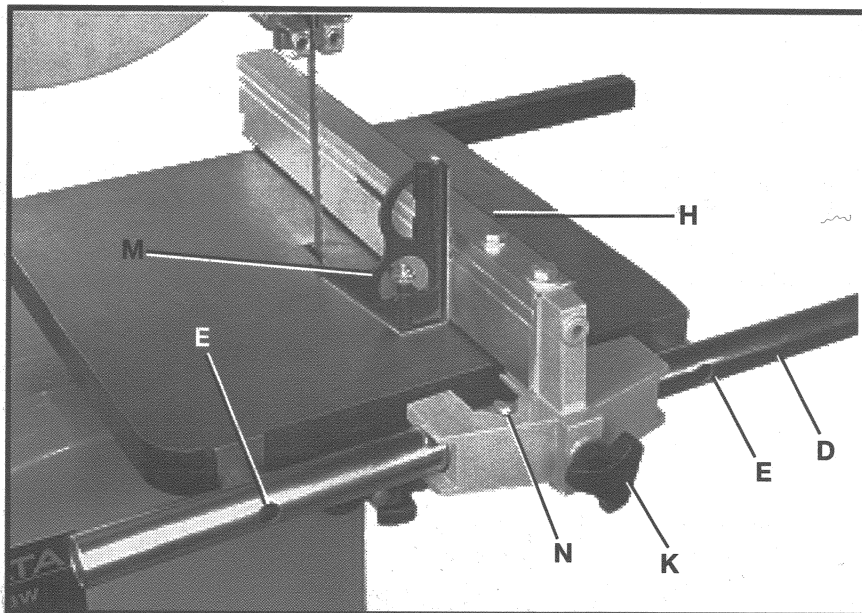


Fig. 7

8. Place a combination square (M) Fig. 7 against the side of the fence assembly (H). Tighten the knob (K). If the fence assembly is not perpendicular to the band saw table, adjust it by loosening the two hex socket head screws (E), and moving the front guide rail (D). Tighten the screws (E).
9. Place the fence assembly (H) Fig. 7 against the saw blade. Tighten the knob (K). If the pointer (N) is not aligned with the "0" (zero) marking on the front guide rail (D), adjust it by loosening the pointer screw and moving the pointer. Tighten the pointer screw.

FOR RESAWING OPERATIONS ONLY

1. Attach the guide post (O) Figs. 8 and 9 to the fence assembly (H) for all resawing operations.
2. Thread the hand knob (P) Fig. 8 on the 2" screw (S). Use a a flat-blade screwdriver to tighten.
3. Attach the guide post (O) Fig. 9 to the fence assembly (H). Insert the screw (S) into the the hand knob assembly (P). Tighten it down. Insert the hand knob assembly and screw through the fence (H) and into the guide post. (O) Position the guide post on the fence assembly so that it is centered with the front edge of the blade to provide better control. Tighten the guide post assembly.

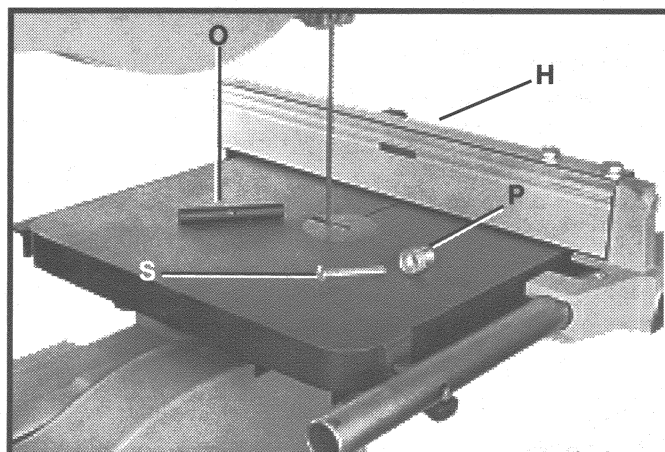


Fig. 8

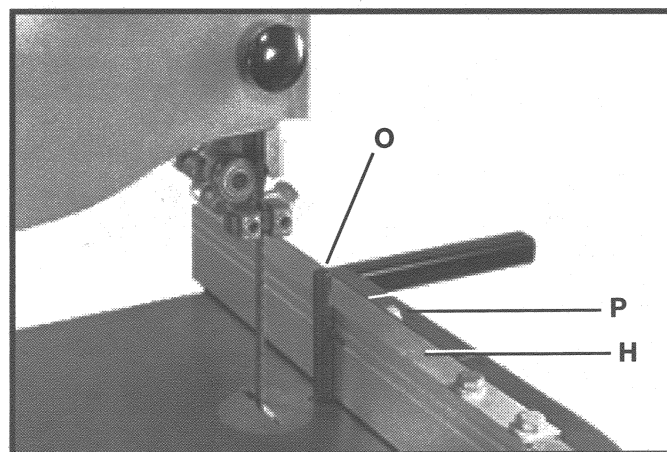


Fig. 9